

Garant

Indexable insert for turning DC.T 070204, for finish machining, Grade: HB7315-1

**Order data**

Order number	260353 HB7315-1
GTIN	4062406769956
Item class	21G

Technical description

Main application	N
Cutting conditions	continuous
Cutting speed v_c main application	120 - 600 m/min
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tolerance	G
ISO code indexable insert	DCGT 070204
Cutting depth a_p	0.05 - 0.6 mm
Grade	HB7315-1
Feed f	0.03 - 0.1 mm/rev.

Corner radius	0.4 mm
Chip breaker	AF
Tool material	Carbide
Type of product	Indexable insert for turning